

Date: Thursday, 21/08/2008 5:13:31 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HOOK		
Job Number	: 41574		Part Number	: PB6743001315		
Estimate Number	: 12076		Drawing Number	: B6743001 PAGE43		
P.O. Number	:		Project Number	: N/A		
This Issue	: 21/08/2008	S.O. No. :	Drawing Revision	: B1		
Prsh Rev.	: NC		Material	:		
First Issue	: / /	Type	: MACHINED PARTS			
Previous Run	: 40066		Due Date	: 18/09/2008	Qty:	10 Um: Each
Written By	:					
Checked & Approved By	: <u>JUL 08.8.22</u>					
Comment	: Est. A 05.07.13 New issue KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	M6061T6B1000X02500	6061-T6 Bar 1.00 x 2.50		
		Comment: Qty.: 0.2450 f(s)/Unit Total : 2.4497 f(s) 6061-T6 Bar 1.0" x 2.5" Material: 6061-T6 Bar (QQ-A-200/8)(M6061T6B1.000x02.500) Identify for B67-43001-315 Batch: <u>M103019</u>		JL 08/08/29
2.0	BAND SAW	BAND SAW		
		Comment: BAND SAW Cut blanks: 2.500" x 1.00" x 2.800" long		JL 08/08/29
3.0	HAAS	HAAS CNC VERTICAL MACHINING #1		
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev <u>B1</u> Folio Rev <u>B</u> Deburr		JL 08/09/03
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE		
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE		JL 08/09/03
5.0	QC8	SECOND CHECK		
		Comment: SECOND CHECK		JL 08/09/03 (10)

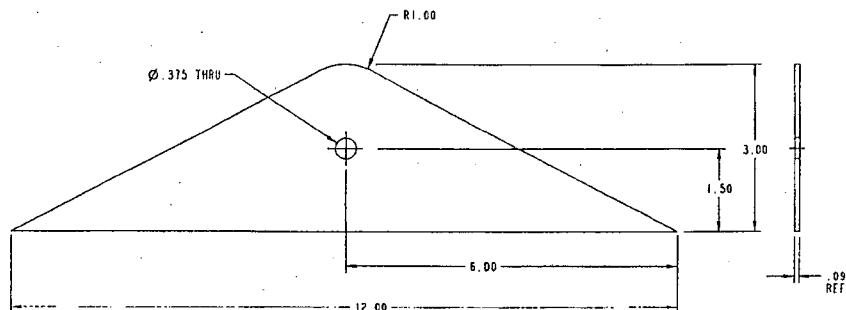
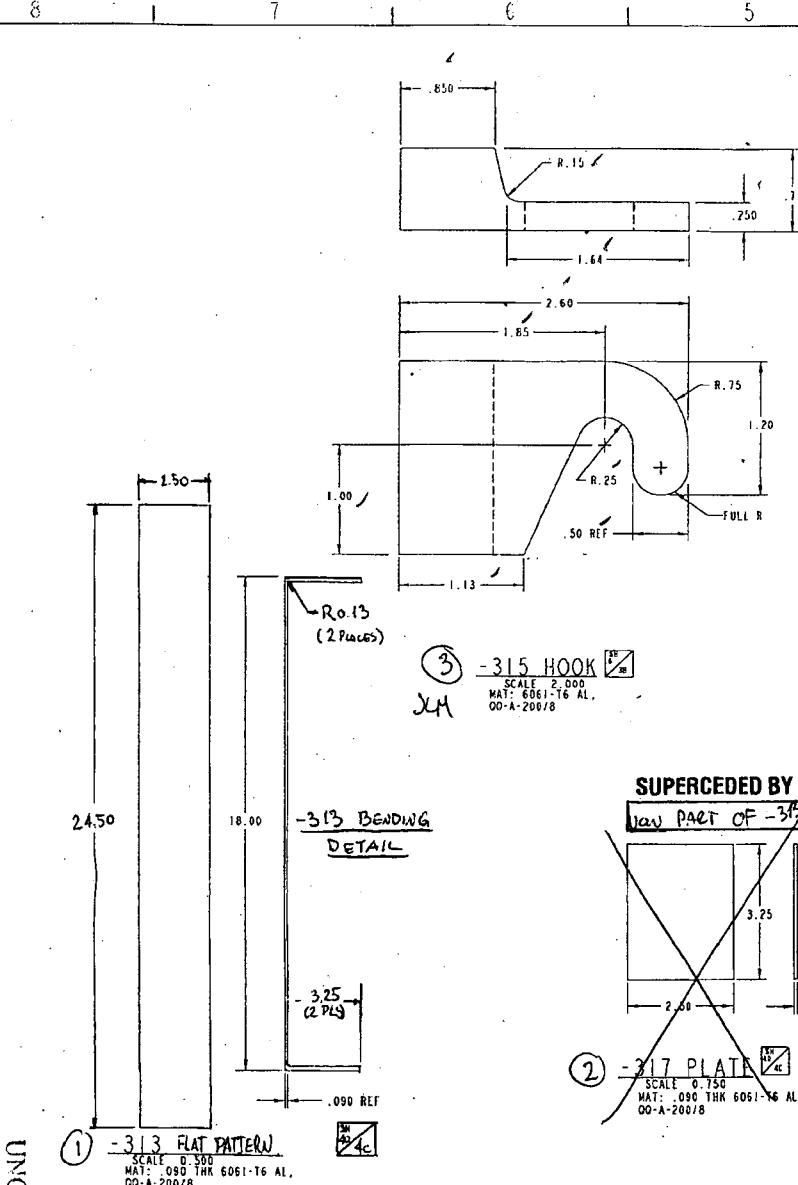
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

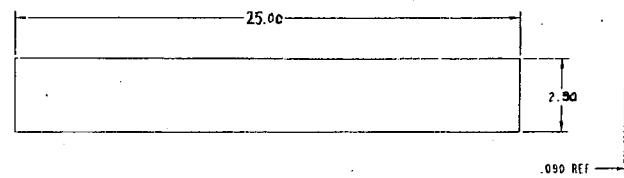
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
04-01-20



2 -319 GUSSET
SCALE 1.000
MAT: .020 THK 6061-T6 AL
00-A-200/8



① -321 PLATE 

Premier Aviation, Inc.
9821 Aviation Parkway, Grand Prairie, Texas 75052

N124D	COD1	1947	RD	1964
D	OSUV8	B67-43001	BU	
Serial:	101	Length:	43 ft	4.5

ORIGINAL

SHOP COPY
RETURN TO
ENGINEERING
CONTROLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21574

DART AEROSPACE LTD	Work Order:	41574
Description: HOOK	Part Number:	PB6743001-315
Inspection Dwg: 267-43001 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:	J.L.	Audited by:	J.P.	Prototype Approval:	N/A
Date:	08/09/02	Date:	08/09/03	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	